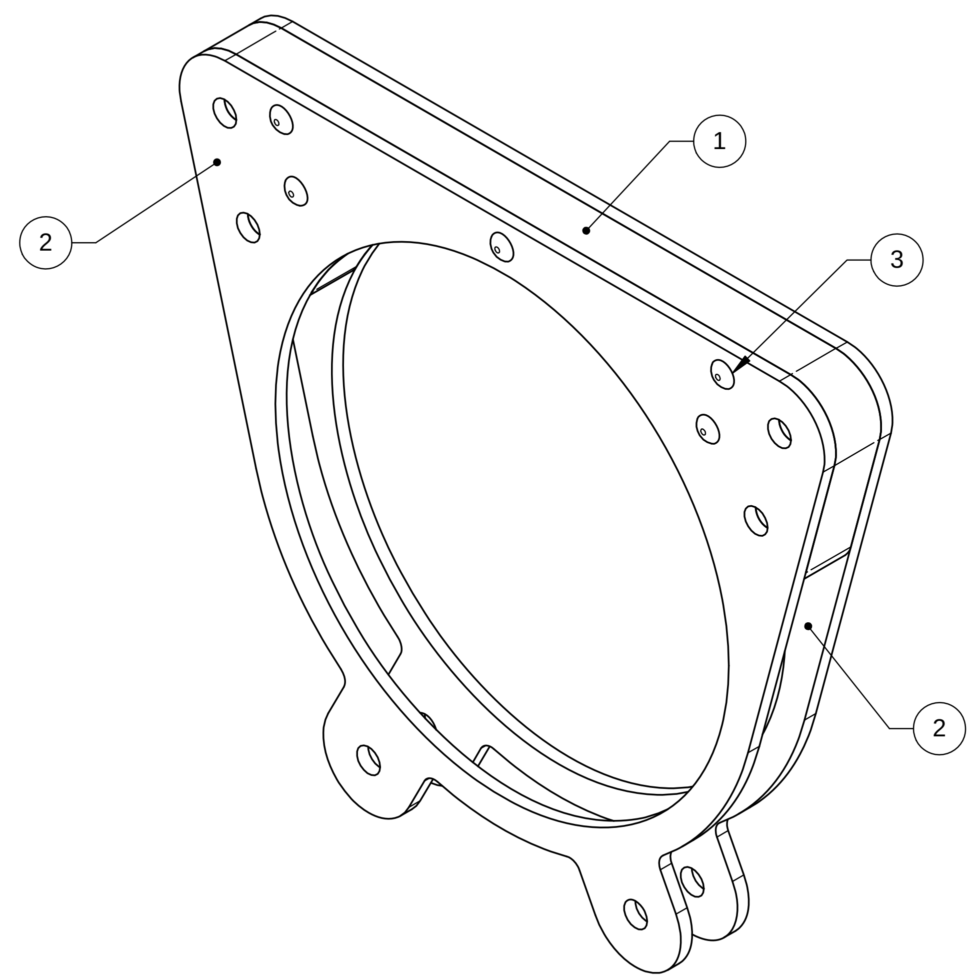
ITEM	QTY -041	P/N	DESCRIPTION
	X	**D4875-041**	**CARGO TUBE BRACKET ASSY**
1	1	D4875-1	CARGO TUBE BLOCK
2	2	D4875-3	CARGO TUBE BRACKET
3	5	MS20470AD4-16	RIVET



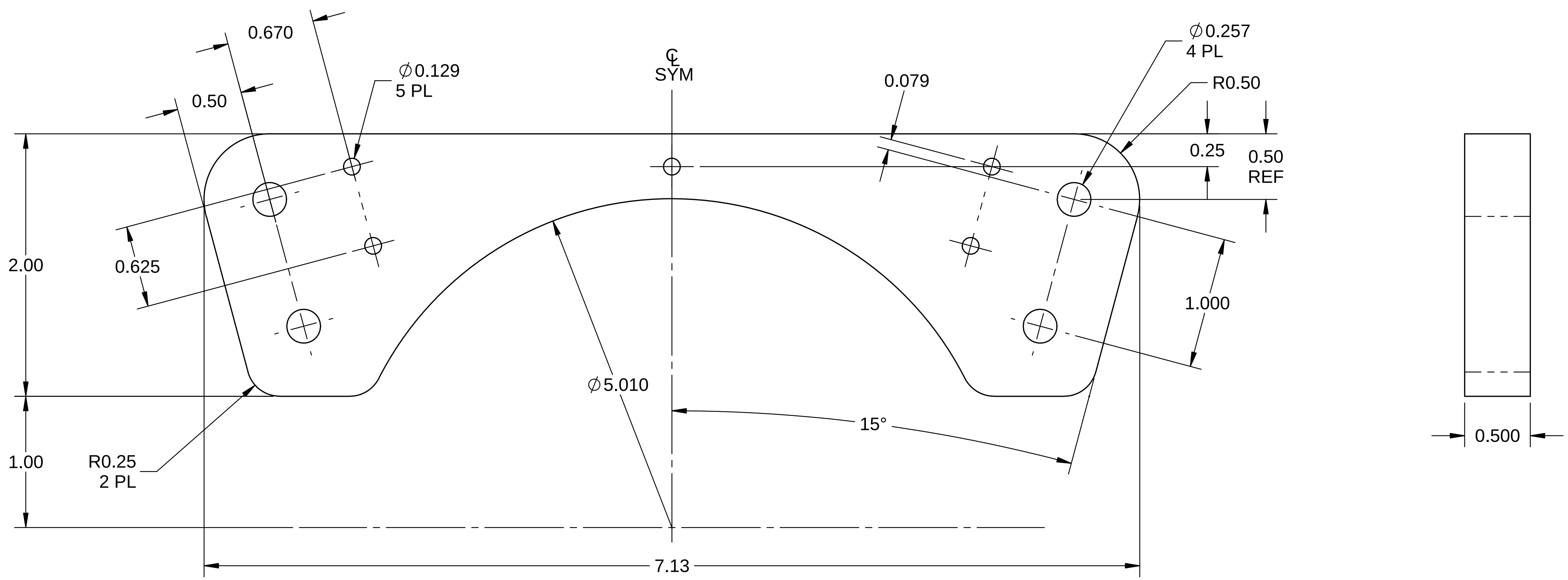
D4875-041 CARGO TUBE BRACKET ASSY

PRELIMINARY A1
13.06.04 AJS

NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 0.75 lbs

REV.	DESCRIPTION	BY	DATE
PA1	PRELIMINARY	AJS	13.06.04

DESIGN	AJS	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN	AJS	
CHECKED		DRAWING NO. D4875 — REV. PA1 — SHEET 1 OF 3
MFG. APPR.		
APPROVED		TITLE CARGO TUBE BRACKET ASSY — SCALE NTS
DE APPR.		
DATE	13.06.04	

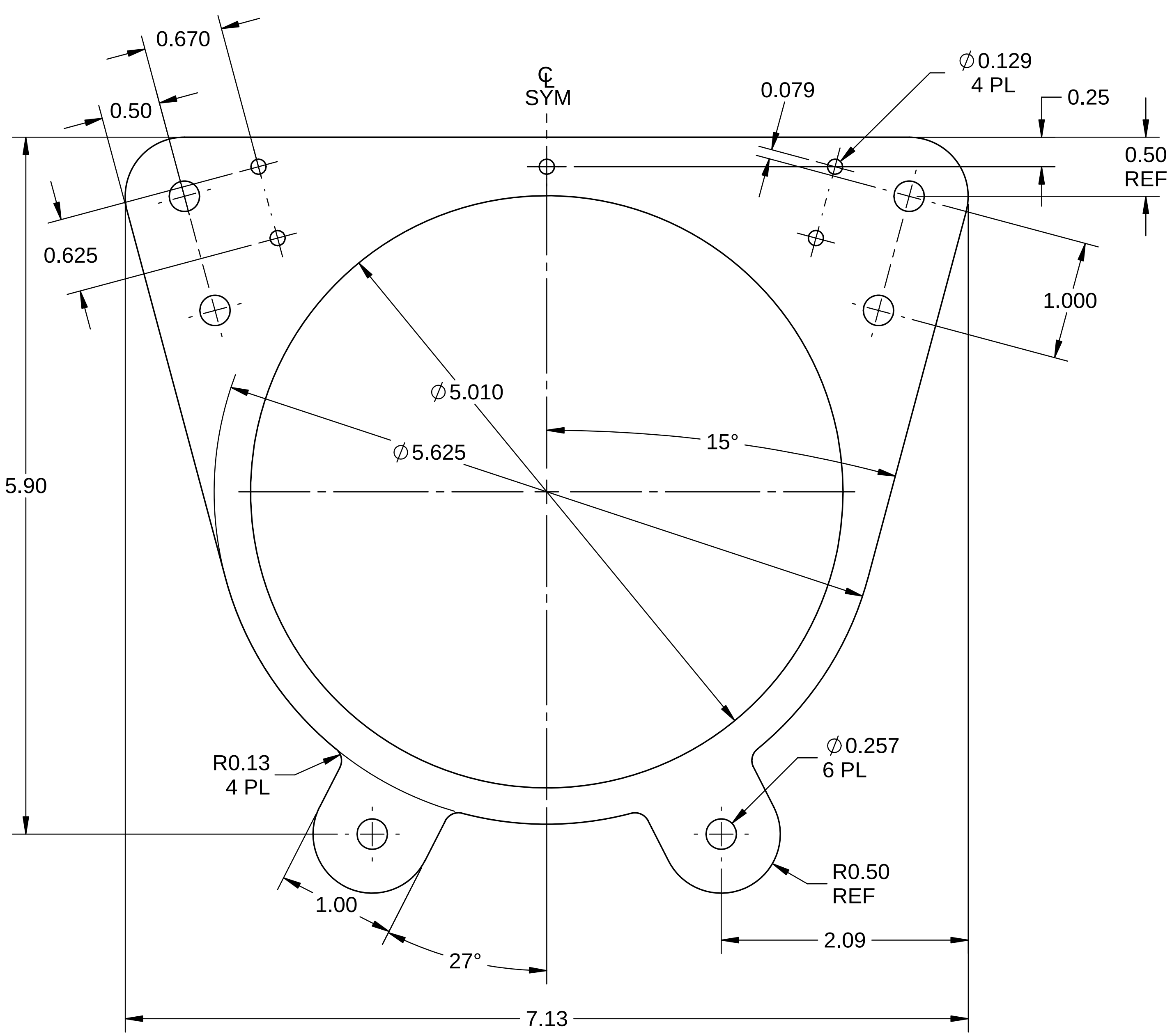


D4875-1 CARGO TUBE BLOCK

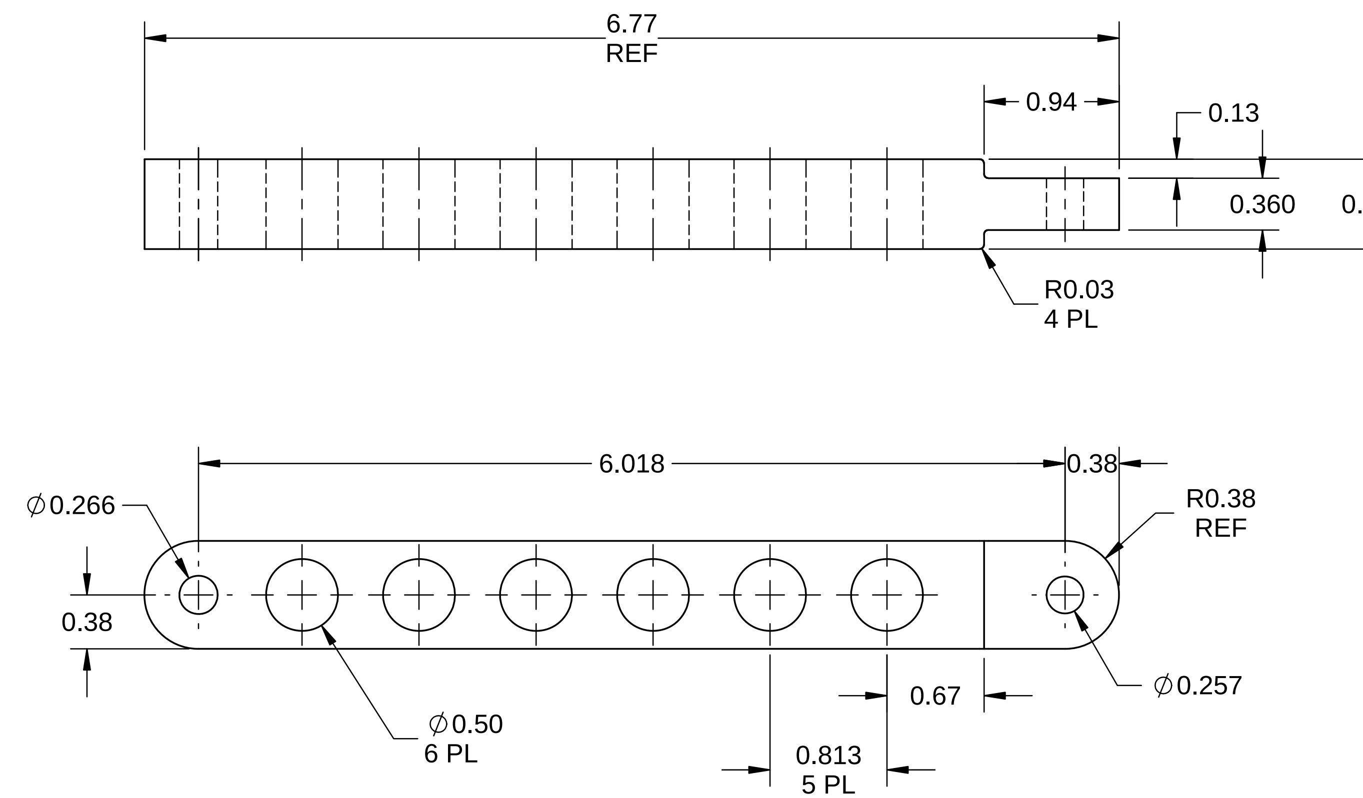
PRELIMINARY A1
13.05.27 AJS

NOTES:
1) MATERIAL : 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 0.41 lbs

DESIGN	AJS	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN	AJS	
CHECKED		DRAWING NO. D4875 — REV. PA1 — SHEET 2 OF 3
MFG. APPR.		
APPROVED		TITLE CARGO TUBE BRACKET ASSY — SCALE NTS
DE APPR.		
DATE	13.06.04	



D4875-3 CARGO TUBE BRACKET



D4875-5 CARGO TUBE AFT STRUT

NOTES:
1) MATERIAL -1: 6061-T6/T62 ALUMINUM SHEET, 0.125 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.125
-5: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3 (-5 ONLY)
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 0.17 lbs

PRELIMINARY A1
13.05.27 AJS

DESIGN	AJS	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN	AJS	
CHECKED		DRAWING NO. D4875 — REV. PA1 — SHEET 3 OF 3
MFG. APPR.		
APPROVED		TITLE CARGO TUBE BRACKET ASSY — SCALE NTS
DE APPR.		
DATE	13.06.04	